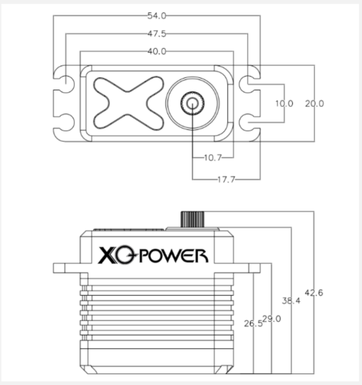
Shenzhen XQPOWER Technology Co., LTD	DOCUMENT NO	N/D.2020.6.25
XQ-POWER	VER	X81_8125.02
Product Inspection Specification	Page.	P.1
	Prepare Date	20200630

GSN	XQ-8S	Product Name	XQ-POWER 8.4V20kg-cm Hight Voltage Brushless Servo	Model	XQ-BLS8125D	Material	CNC all-metal case

Process flow

CNC / industry testing torque

SIZE OF THE DRAWINGS

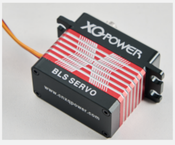


The Drawings

Photos1



Photos2



Control Specifications

NO.	Standard Test Environment	
1-1	Temperature range	25℃±5℃
1-2	Humidity range	65%±10%
NO.	Apply Environmental Condition	
2-1	Storage Temperature Range	-20℃～70℃
2-2	Operating Temperature Range	-15℃～65℃
NO.	Mechanical Specification	
3-1	Servo Dimensions	20*40*38.4 mm
3-2	Servo Weight	77g
3-3	Servo Gear	Stainless Steel
3-4	Angle of limit	210°
3-5	Servo Bearing	2 Ball bearings
3-6	Output force shaft	25T-φ5.94mm
3-7	Servo arm	Plastic, POM
3-8	Case Material	Aluminium CNC
3-9	Servo line	300mm
3-10	Built-in motor	Brushless motor
3-11	Splash water resistance	Yes
	Electrical Specification	
NO.	Test Operating Voltage Range	
4-1	Work Voltage	**6.0 V**
4-2	No load speed	0.12 sec/60°
4-3	Runnig current (no load)	300 mA
4-4	Peak stall torque	18 kg.cm
4-5	Stall current	2.8 A
	Work Voltage	**7.4 V**
4-6	No load speed	0.09 sec/60°
4-7	Runnig current (no load)	350 mA
4-8	Peak stall torque	22 kg.cm
4-9	Stall current	3.5 A
	Work Voltage	**8.4 V**
4-10	No load speed	0.07 sec/60°
4-11	Runnig current (no load)	410 mA
4-12	Peak stall torque	25 kg.cm
4-13	Stall current	4.0 A

AQL

Make table	CHECK	APPROVE
MR.ZHONG	MR.LIU	Manager.ZHOU

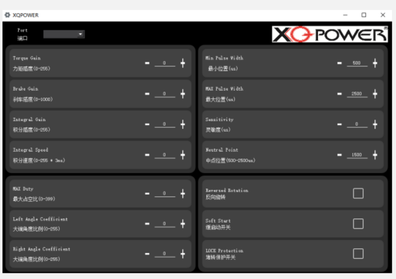
Shenzhen XQPOWER Technology Co., LTD	DOCUMENT NO	N/D.2020.6.25
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Product Inspection Specification	Page.	P.2
	Prepare Date	20200630

GSN	XQ-8S	Product Name	XQ-POWER 8.4V20kg-cm Hight Voltage Brushless Servo	Model	XQ-BLS8125D	Material	CNC all-metal case

Control Specification

Test display diagram

Photos1



EMPHASIS

NO.	Item	Specification
5-1	Command signal	PWM
5-2	Amplifier type	Digital Controller
5-3	Pulse width range	800～2200 μsec
5-4	Neutral position	1500 μsec
5-5	Running degree	360° (when1000～2000 μsec) customization
5-6	Dead band width	1 μsec
5-7	Rotating direction	CCW(when 1000～2000 μsec)

Appearance inspection

NO.	QC details
5-7	Material qualified
5-8	Gear structure qualified
5-9	Function qualified
5-10	Use data qualified
5-11	Pass the test

AQL

Accessories

Photos1



NO.	Other
6-1	
6-2	
6-3	
6-4	

Other Accessories	
7-1	Plastic arm bag
7-2	Screw
7-3	Metal arm (additional purchase)



Reference opinions of all departments: Agree

Make table	CHECK	APPROVE
MR.ZHONG	MR.LIU	Manager.ZHOU